Huntleigh HEALTHCARE

AKRON Products Division

AKRON®
GYNAECOLOGY 3

Model
9932

SERVICE MANUAL

794-027

Huntleigh HEALTHCARE

AKRON Products Division

General Maintenance including Gas Strut

It is recommended that the following checks and adjustments are carried out at minimum of twice a year and more frequently if the couch is in constant use.

1. The framework of the couch is of steel construction and coated with an epoxy paint finish. This is resistant to most cleaning substances.

2. The major pivot points need to be lubricated sparingly with oil. Care should be taken to keep oil away from the upholstery.

3. All nuts should be checked and tightened where necessary Care should be taken not to over tighten the nuts on the pivot points as this may cause them to bind.

4. Air tubes should be checked to ensure that they are not pinched.

5. **Disconnect the mains supply and check the following;**

   Note: - all electrical should be carried out by a suitably qualified person.

   Electric cables and mains plug should be inspected for damage and replaced where necessary. In addition, electrical safety checks for earth continuity (class I equipment only) and earth leakage checks should also be carried out.

   The correct value fuse of 5 amps and ASTA approved to BS1362 MUST be used.

6. The upholstered top is manufactured using fire retardant vinyl. This tends to go brittle if oil or grease (including body oils) are left on it. The upholstery should be cleaned with warm soapy water after use. The use of detergents is not recommended although a suitable sterilisation fluid is acceptable. Use of a couch cover or towel will help prolong the life of the upholstery.

7. Woodscrews, used to secure the upholstery, should be checked and tightened or replaced where necessary.

8. The hinge pins on the head and foot sections should be checked to ensure that they have not moved within the hinge tubes. Ensure Circlip is located fully in groove in pin. If the Circlip is not located correctly push firmly into groove to secure pin.

9. Gas strut controls should be checked for a small amount of clearance between the operating flap and the release pin, throughout the range of movement. Should clearance be inadequate, or the top sinks whilst in use, the following adjustments should be made; firmly grasp the body of the strut and rotate in an anti-clockwise direction. Check for clearance and repeat as necessary.

   Should the gas strut fail to operate, refer to the above adjustment but rotate in a clockwise direction.

Manufacturers Details

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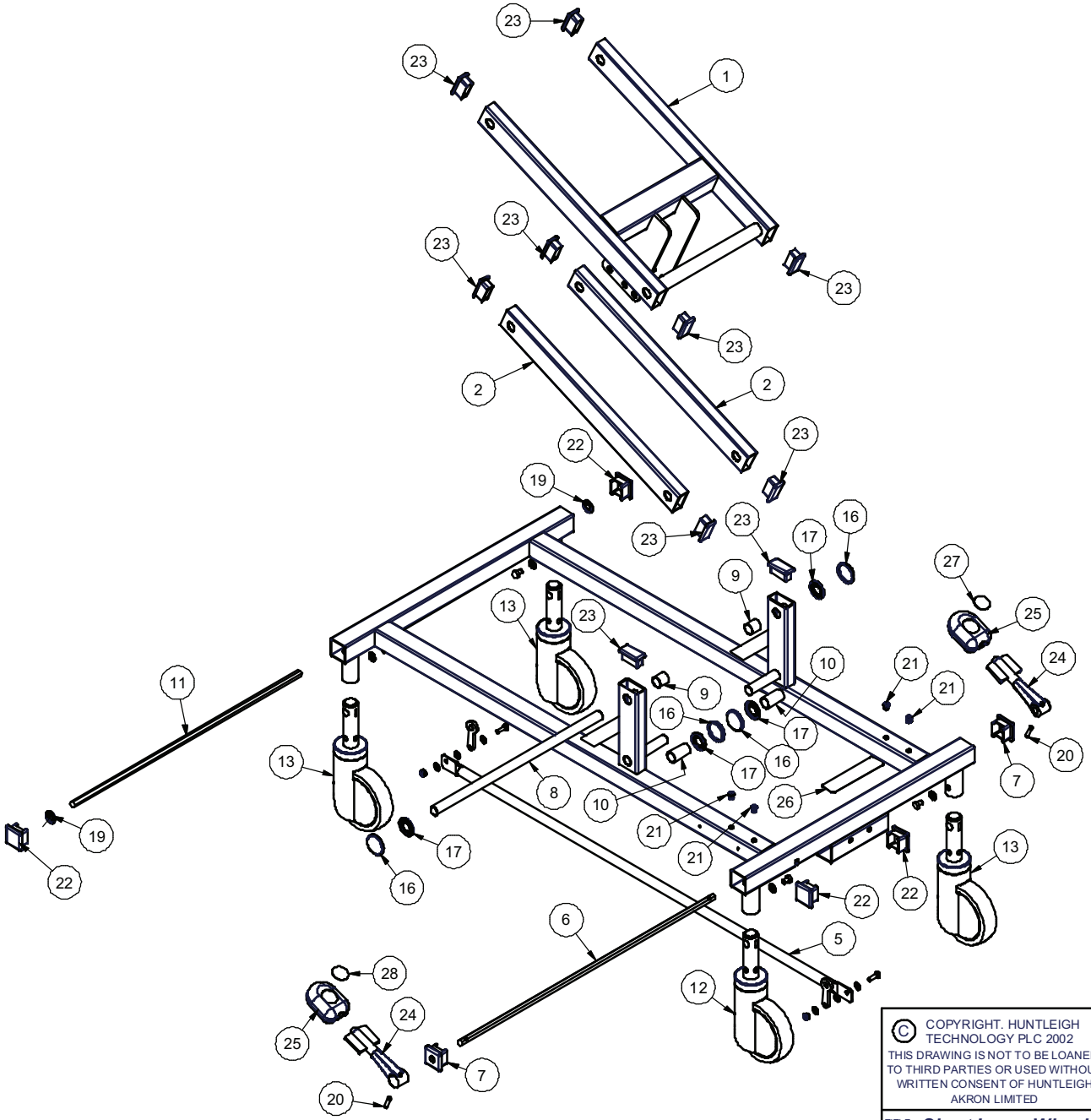
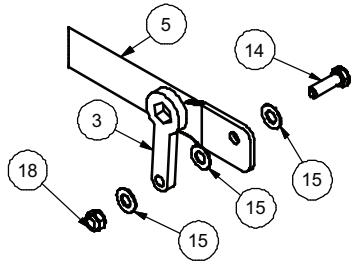
Revision History

DOCUMENT	ISSUE	DCN No.	SIGNED	DATE
ALL PAGES	1	936	G. Mullenger	14/06/00
2M3410Z 2M3427Z	2	947/949	J. Barker	08/09/00
2M3420Z	3	951	J. Barker	23/10/00
2M3424Z	4	964	J. Barker	15/01/01
A7309 A7310	5	970	J. Barker	30/03/01
2M3427Z	6	978	J. Barker	05/07/01
2M3410Z	7	980	J. Barker	01/11/01
2M3417Z A7291	8	998	J. Barker	10/05/02
2M3410Z	9	1032	J. Barker	01/11/02
A7292	10	1037	J. Barker	19/11/02
2M3410Z 2M3427Z	11	1043	J. Barker	13/01/03
2M3410Z 2M3417Z	12	1063/1070	J. Barker	03/11/03
2M3417Z	13	1108	J. Barker	10/03/04
2M3417Z 2M3425Z 2M3426Z 2M3427Z	14	1112	J. Barker	10/12/04



ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	1	3A2081Z	4	H Section
2	2	3A2085Z	0	Link Bar
3	2	3A3263Z	0	Linking Lug
4	1	3A3675Z	3	Short Large Wheel Base
5	1	3A3677Z	2	Short Wheel Linking Bar
6	1	3F3251Z	1	Hexagonal Cam
7	2	3F3253Z	0	40x40x2.5mm Drilled Insert
8	1	3G2089Z	2	437mm Pivot Pin
9	2	3G2092Z	1	22mm Spacer Sleeve
10	2	3G3213Z	0	40.5mm Spacer Sleeve
11	1	3H3253Z	1	Short Hexagonal Cam
12	1	5H1204E	0	125mm Tente Directional Castor
13	3	5H1212E	0	125mm Tente Braking Castor
14	2	5J7658N	0	M6x20 Hex Set Screw
15	6	5L0362V	0	1/4 Flat Washer
16	4	5L0707L	0	3/4 Grey End Cap
17	4	5L0906Z	0	3/4 Open Starlock
18	2	5L2919C	0	M6 Nyloc Nut
19	2	5L3506Z	0	12mm Open Starlock
20	2	5M0408C	0	1/4"x1" Seloc Pin
21	4	5N2100M	0	8.5mm Grey Insert
22	4	5N3744Z	0	40x40x2.5 Grey Insert
23	10	5N3944Z	0	50x25x2.5 Grey Insert
24	2	5T0028Z	1	Nylon Foot Rubber
25	2	5T3200Z	0	Pedal Rubber
26	1	5U1006Z	2	Huntleigh Akron Label
27	1	5U1065Z	1	Pedal Sticker
28	1	5U1066Z	1	Pedal Sticker



LINKING LUG FIXING ASSEMBLY

NOTE: POSITION OF LINKING LUG (ITEM 3) IN RELATION TO WHEEL LINKING BAR (ITEM 5) IN MAIN ASSEMBLY

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DRAWN	GMullenger
CAD NO	2M3410Z
DATE	18/10/2002
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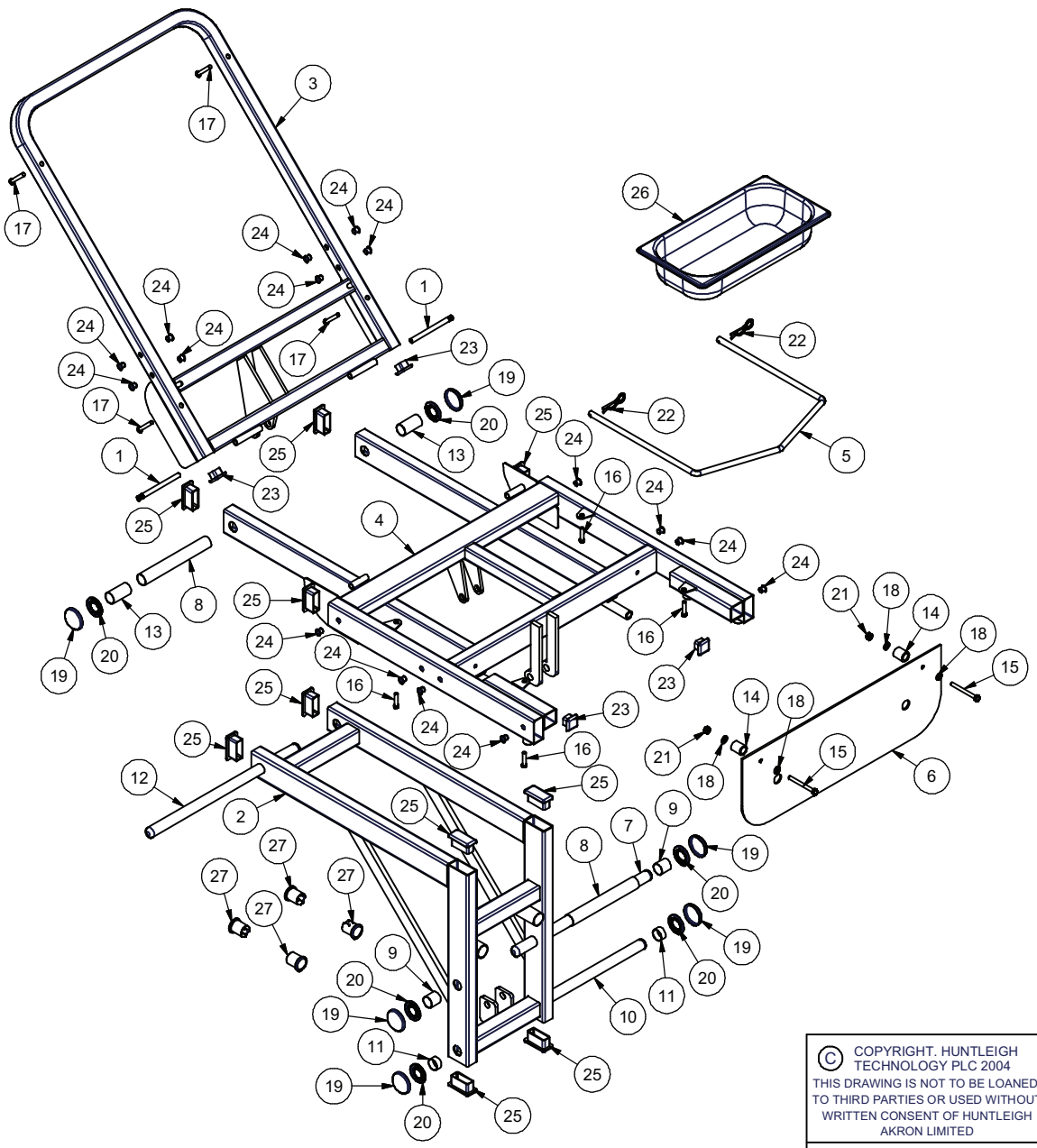
REVISION STATUS				
ISSUE	4	5	6	7
DATE	8/01	10/02	11/02	6/03
DCN	980	1032	1043	1063 1070

TITLE **Short Large Wheel Base Assembly**

ASSEMBLY **2M3410Z** ISSUE **7**



ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	2	3A3181Z	2	Hinge Pin
2	1	3A3602Z	7	Mid Frame Assembly
3	1	3A3678Z	1	Electric Back Rest
4	1	3A3681Z	1	Gynae 2/3 Tilt Frame
5	1	3A3682Z	1	Sliding Debris Tray Holder
6	1	3F3684Z	0	Gynae 2/3 ABS Guard
7	1	3G2090Z	2	335mm Pivot Pin
8	2	3G2091Z	0	161.5mm Spacer Sleeve
9	2	3G2092Z	1	22mm Spacer Sleeve
10	1	3G3211Z	2	306mm H Section Pivot Pin
11	2	3G3212Z	1	10.5mm Spacer Sleeve
12	1	3G3604Z	2	369mm Pivot Pin
13	2	3G3605Z	0	42mm Spacer Sleeve
14	2	3G3686Z	0	21mm ABS Guard Spacer
15	2	5J7666A	0	M6x60 Hex Ht Bolt
16	4	5K1238U	0	M6x25 Pan Head Set Screw
17	4	5K1241U	0	M6x40 Pan Head Set Screw
18	4	5L0362V	0	1/4 Flat Washer
19	6	5L0707L	0	3/4 Grey End Cap
20	6	5L0906Z	0	3/4 Open Starlock
21	2	5L2919C	0	M6 Nyloc Nut
22	2	5M0300R	0	1/4 R Clip
23	4	5N0948Z	0	1"x1"x14G Insert
24	16	5N2100M	0	8.5mm Grey Insert
25	10	5N3944Z	0	50x25x2.5 Grey Insert
26	1	5T7900Z	0	Debris Tray
27	4	796.237	0	Bush

CHECKLIST

DCL181

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REVISION STATUS

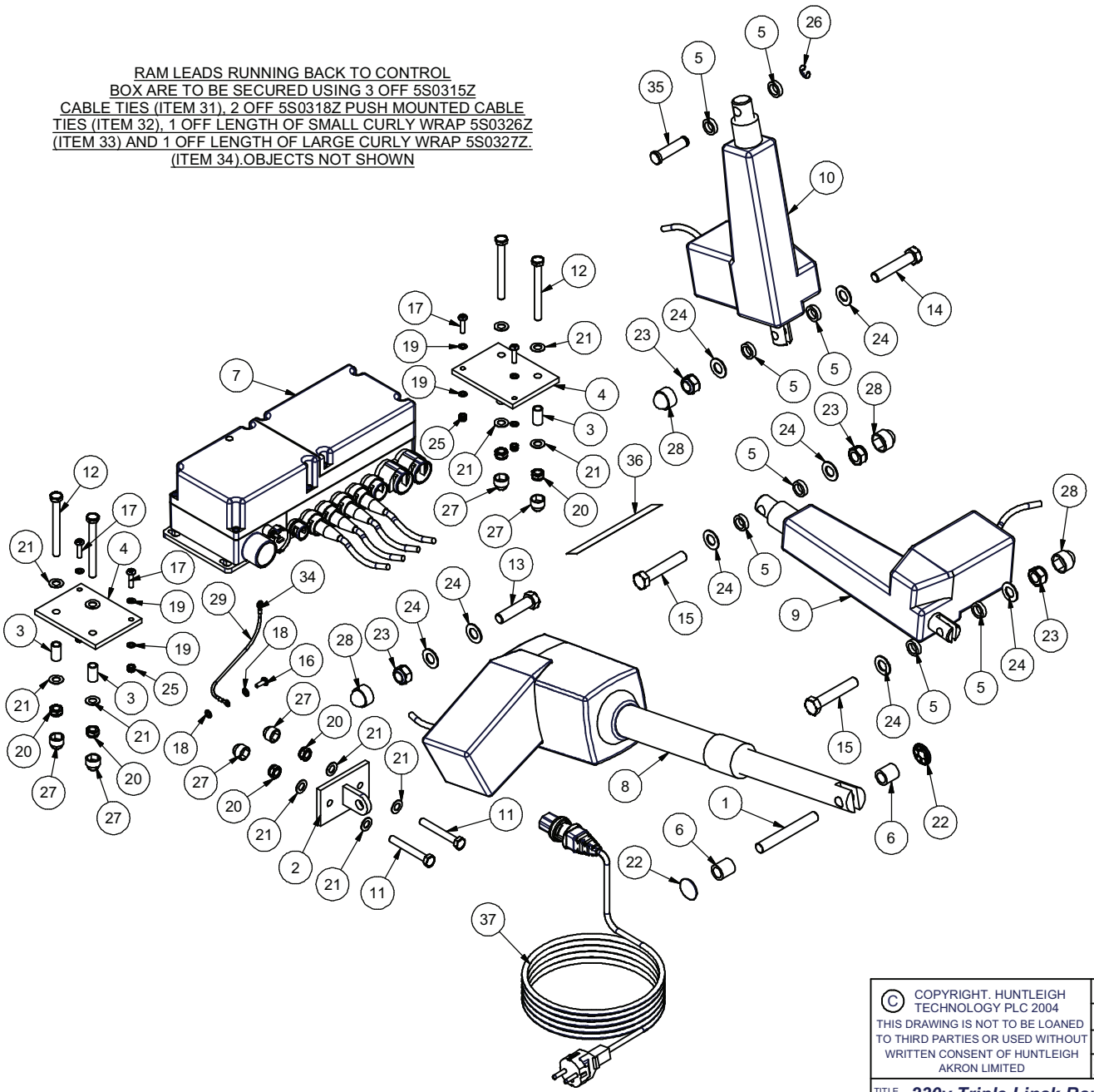
ISSUE	3	4	5	6
DATE	3/02	7/03	3/04	6/04
DCN	998	1070	1108	1112

TITLE ***Gynae 2/3 Top Frame Assembly***

ASSEMBLY ***2M3417Z***

ISSUE **6**

RAM LEADS RUNNING BACK TO CONTROL BOX ARE TO BE SECURED USING 3 OFF 5S0315Z CABLE TIES (ITEM 31), 2 OFF 5S0318Z PUSH MOUNTED CABLE TIES (ITEM 32), 1 OFF LENGTH OF SMALL CURLY WRAP 5S0326Z (ITEM 33) AND 1 OFF LENGTH OF LARGE CURLY WRAP 5S0327Z. (ITEM 34).OBJECTS NOT SHOWN



ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	1	3A2088Z	0	H Section Fixing Pin
2	1	3A3375Z	0	Motor Mounting Bracket
3	4	3A3376Z	0	Control Box Support
4	2	3A3377Z	0	Control Box Plate
5	8	3G3378Z	0	5mm UVPC Spacer
6	2	3G9437Z	0	20mm UVPC Spacer
7	1	5F0907Z	0	Linak CB12-03-AT-24 240v Control Box
8	1	5F0924Z	0	LA343100+0X20004X Actuator
9	1	5F0926Z	0	LA311700+1010004X Actuator
10	1	5F0927Z	0	LA311800+1010004X Actuator
11	2	5J7866A	0	M8x60 Hex Ht Bolt
12	4	5J7870A	0	M8x80 Hex Ht Bolt
13	1	5J8264A	0	M12x50mm Hex Bolt
14	1	5J8266A	0	M12x60mm Hex Bolt
15	2	5J8267A	0	M12x65mm Hex Bolt
16	1	5K0407X	0	No10x1/2 Pan Head Set Screw
17	4	5K1137N	0	M5x20 Pan Head Set Screw
18	2	5L2855K	0	5mm Shakeproof Washer
19	8	5L2865K	0	M5 Flat Washer
20	6	5L3119C	0	M8 Nyloc Nut
21	12	5L3162K	0	M8 Washer Flat Form B
22	2	5L3503Z	0	12mm Starlock Capped
23	4	5L3519C	0	M12 Nyloc Nut
24	8	5L3562K	0	M12 Washer Flat Form B
25	4	5L5719B	0	6BA Nut
26	1	5M3145S	0	8mm E Clip
27	6	5N0056X	0	M8 White Nut Cap
28	4	5N0058X	0	M12 White Nut Cap
29	1	5S0216Z	0	1.5mm Earth Wire
30	3	5S0315Z	0	Cable Tie
31	2	5S0318Z	0	Push Mounted Cable Tie
32	1	5S0326Z	0	Small Curly Wrap (0.6m)
33	1	5S0327Z	0	Large Curly Wrap (0.7m)
34	2	5S0335Z	0	5mm Crimped Eyelet
35	1	713.91	0	12mm Clevis Pin
36	1	760.43	1	Serial Number Label
37	1	S6615	0	Linak Mains Cable

CHECKLIST

DCL185

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REVISION STATUS

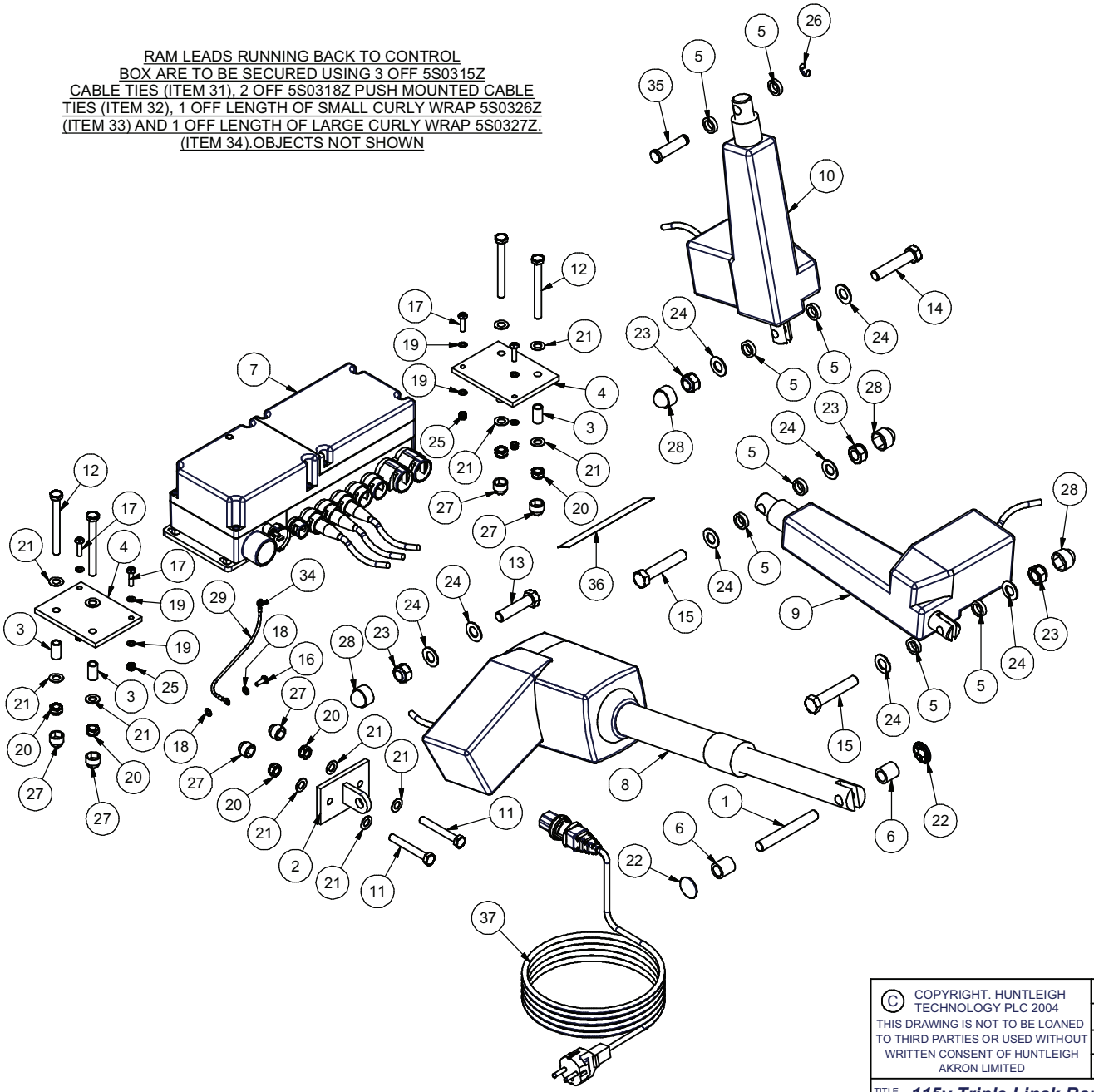
ISSUE	1	2	3	4
DATE	9/99	12/99	3/00	6/04
DCN	908	911	930	1112

TITLE **230v Triple Linak Ram Kit For Shrouded Base**

ASSEMBLY **2M3425Z**

ISSUE **4**

RAM LEADS RUNNING BACK TO CONTROL BOX ARE TO BE SECURED USING 3 OFF 5S0315Z CABLE TIES (ITEM 31), 2 OFF 5S0318Z PUSH MOUNTED CABLE TIES (ITEM 32), 1 OFF LENGTH OF SMALL CURLY WRAP 5S0326Z (ITEM 33) AND 1 OFF LENGTH OF LARGE CURLY WRAP 5S0327Z. (ITEM 34).OBJECTS NOT SHOWN



ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	1	3A2088Z	0	H Section Fixing Pin
2	1	3A3375Z	0	Motor Mounting Bracket
3	4	3A3376Z	0	Control Box Support
4	2	3A3377Z	0	Control Box Plate
5	8	3G3378Z	0	5mm UVPC Spacer
6	2	3G9437Z	0	20mm UVPC Spacer
7	1	5F0909Z	0	Linak CB12-03-AT-24 115v Control Box
8	1	5F0924Z	0	LA343100+0X20004X Actuator
9	1	5F0926Z	0	LA311700+1010004X Actuator
10	1	5F0927Z	0	LA311800+1010004X Actuator
11	2	5J7866A	0	M8x60 Hex Ht Bolt
12	4	5J7870A	0	M8x80 Hex Ht Bolt
13	1	5J8264A	0	M12x50mm Hex Bolt
14	1	5J8266A	0	M12x60mm Hex Bolt
15	2	5J8267A	0	M12x65mm Hex Bolt
16	1	5K0407X	0	No10x1/2 Pan Head Set Screw
17	4	5K1137N	0	M5x20 Pan Head Set Screw
18	2	5L2855K	0	5mm Shakeproof Washer
19	8	5L2865K	0	M5 Flat Washer
20	6	5L3119C	0	M8 Nyloc Nut
21	12	5L3162K	0	M8 Washer Flat Form B
22	2	5L3503Z	0	12mm Starlock Capped
23	4	5L3519C	0	M12 Nyloc Nut
24	8	5L3562K	0	M12 Washer Flat Form B
25	4	5L5719B	0	6BA Nut
26	1	5M3145S	0	8mm E Clip
27	6	5N0056X	0	M8 White Nut Cap
28	4	5N0058X	0	M12 White Nut Cap
29	1	5S0216Z	0	1.5mm Earth Wire
30	3	5S0315Z	0	Cable Tie
31	2	5S0318Z	0	Push Mounted Cable Tie
32	1	5S0326Z	0	Small Curly Wrap (0.6m)
33	1	5S0327Z	0	Large Curly Wrap (0.7m)
34	2	5S0335Z	0	5mm Crimped Eyelet
35	1	713.91	0	12mm Clevis Pin
36	1	760.49	1	Serial Number Label
37	1	S6615	0	Linak Mains Cable

CHECKLIST

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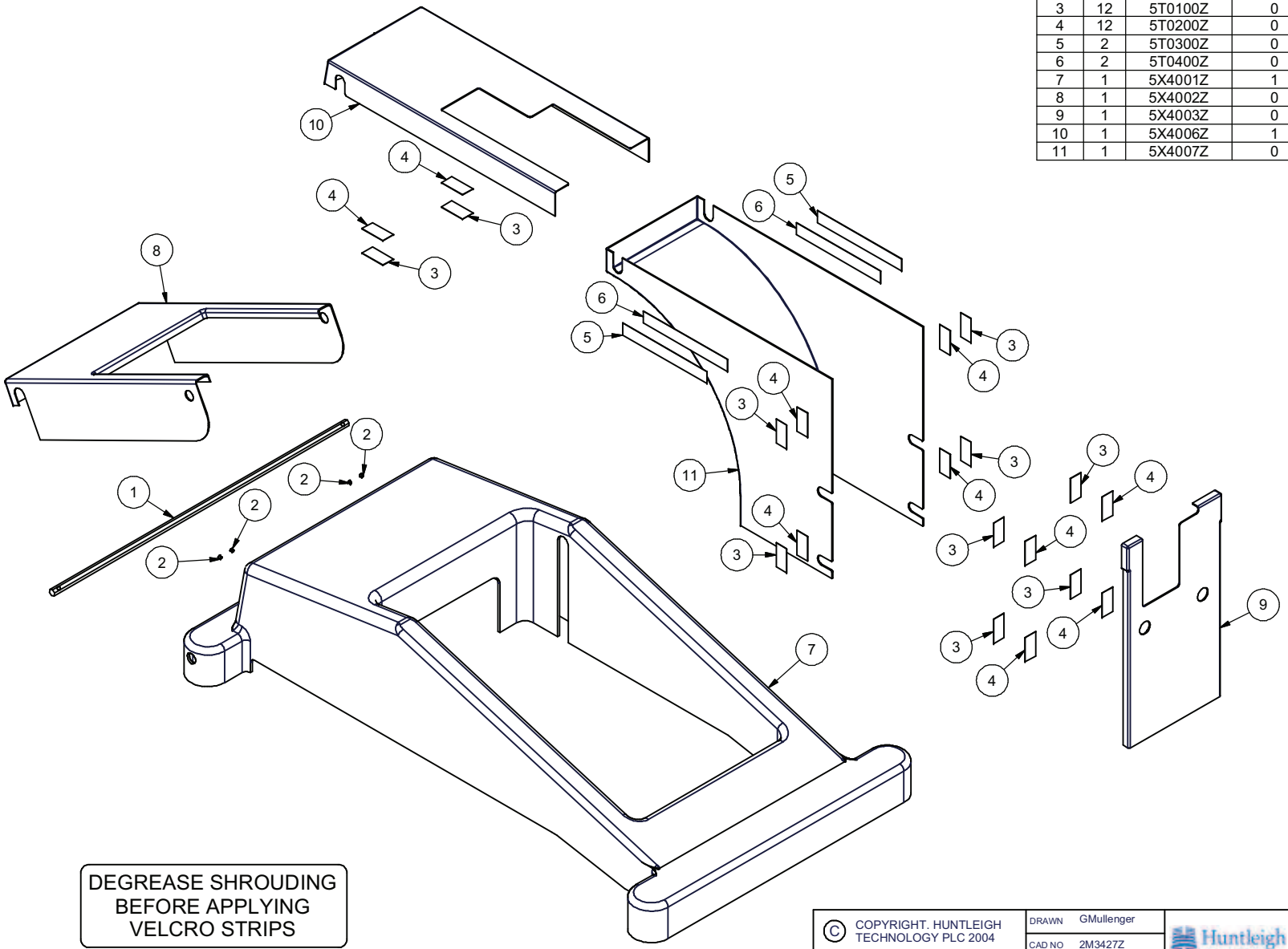
REVISION STATUS				
ISSUE	1	2	3	4
DATE	9/99	12/99	3/00	6/04
DCN	908	911	930	1112

TITLE ***115v Triple Linak Ram Kit For Shrouded Base***

ASSEMBLY ***2M3426Z*** ISSUE **4**

ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	1	3F3255Z	1	Extended Hexagonal Cam
2	4	5N1900M	0	4.5mm Grey End Cap
3	12	5T0100Z	0	50mm Self Adhesive Hook Velcro
4	12	5T0200Z	0	50mm Self Adhesive Loop Velcro
5	2	5T0300Z	0	200mm Self Adhesive Hook Velcro
6	2	5T0400Z	0	200mm Self Adhesive Loop Velcro
7	1	5X4001Z	1	Base Cover Shroud
8	1	5X4002Z	0	H Section Cover Shroud
9	1	5X4003Z	0	Mid Section Front Panel Cover Shroud
10	1	5X4006Z	1	Top Mid Section Cover Shroud
11	1	5X4007Z	0	Mid Section Cover Shroud



DEGREASE SHROUDING BEFORE APPLYING VELCRO STRIPS

CHECKLIST

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REVISION STATUS

ISSUE	4	5	6	7
DATE	7/01	10/01	11/02	6/04
DCN	0978	0981	1043	1112

TITLE ***Positive Shrouding Kit***

ASSEMBLY ***2M3427Z***

ISSUE **7**

Huntleigh
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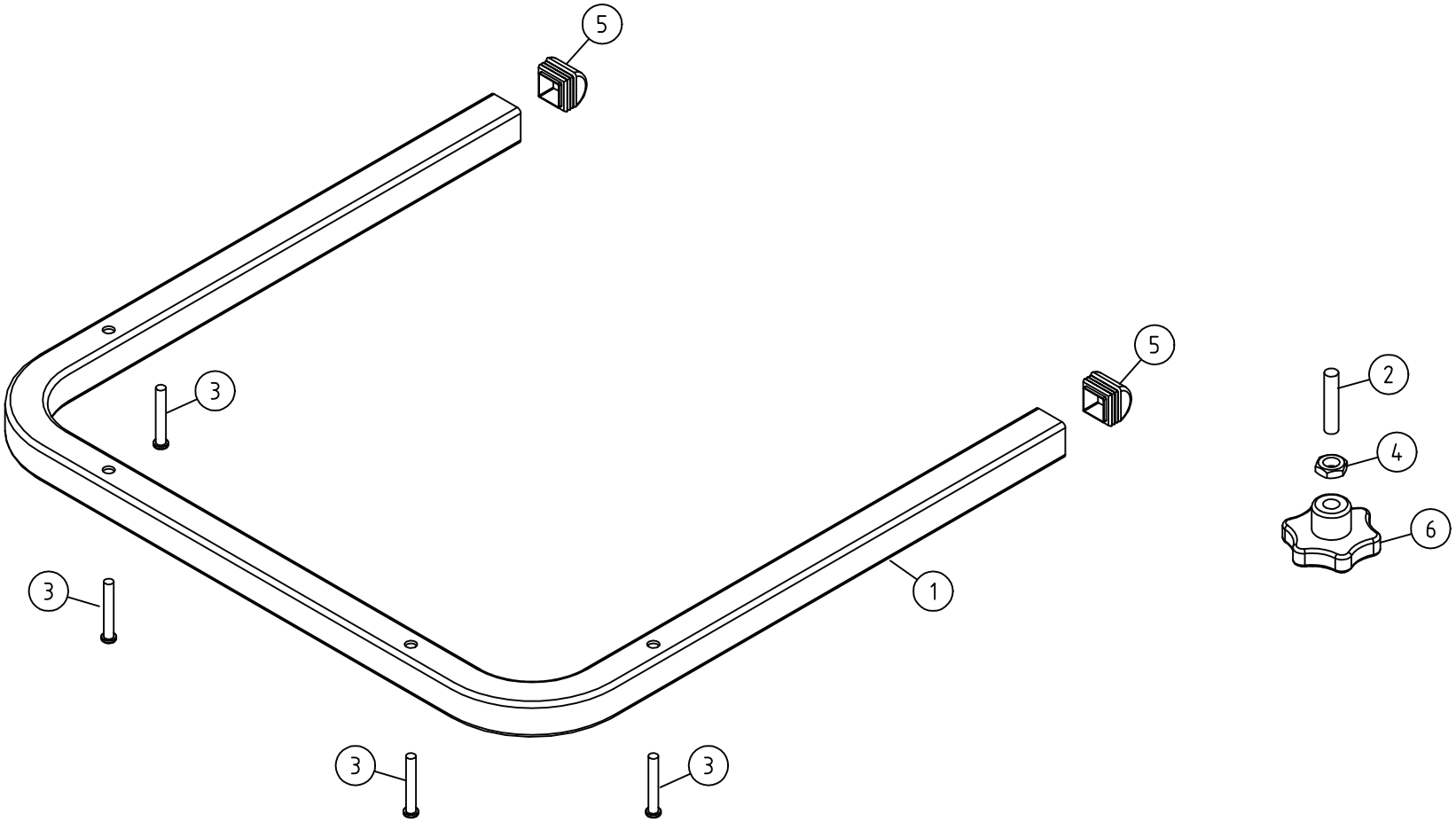
PARTS LIST

2M3422Z A7303 SEAT EXTENSION

2M3422Z – Issue 03

Reference Number	Description	Quantity	Part Number	Issue Status
1	Seat Section Loop	1	3A3683Z	1
2	M10x42 Brass Stud	1	3G4431Z	0
3	M6x40 Pan Head Set Screw	4	5K1241U	0
4	M10 Half Nut	1	5L3319A	0
5	1”x1”x16G Rounded Insert	2	5N0909M	0
6	2 ¼”xM10 Knob (Red)	1	5N1560N	0

Issue	1	2	3	
Date	9/99	3/00	6/00	
E.C.N.	908	927	936	



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AutoCAD No.	2M3422Z
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TITLE:
A7303 Seat Extension

ASSEMBLY: *2M3422Z*

ISSUE	1	2	3	
DATE	8/99	3/00	6/00	
ECN No.	908	927	936	

Huntleigh
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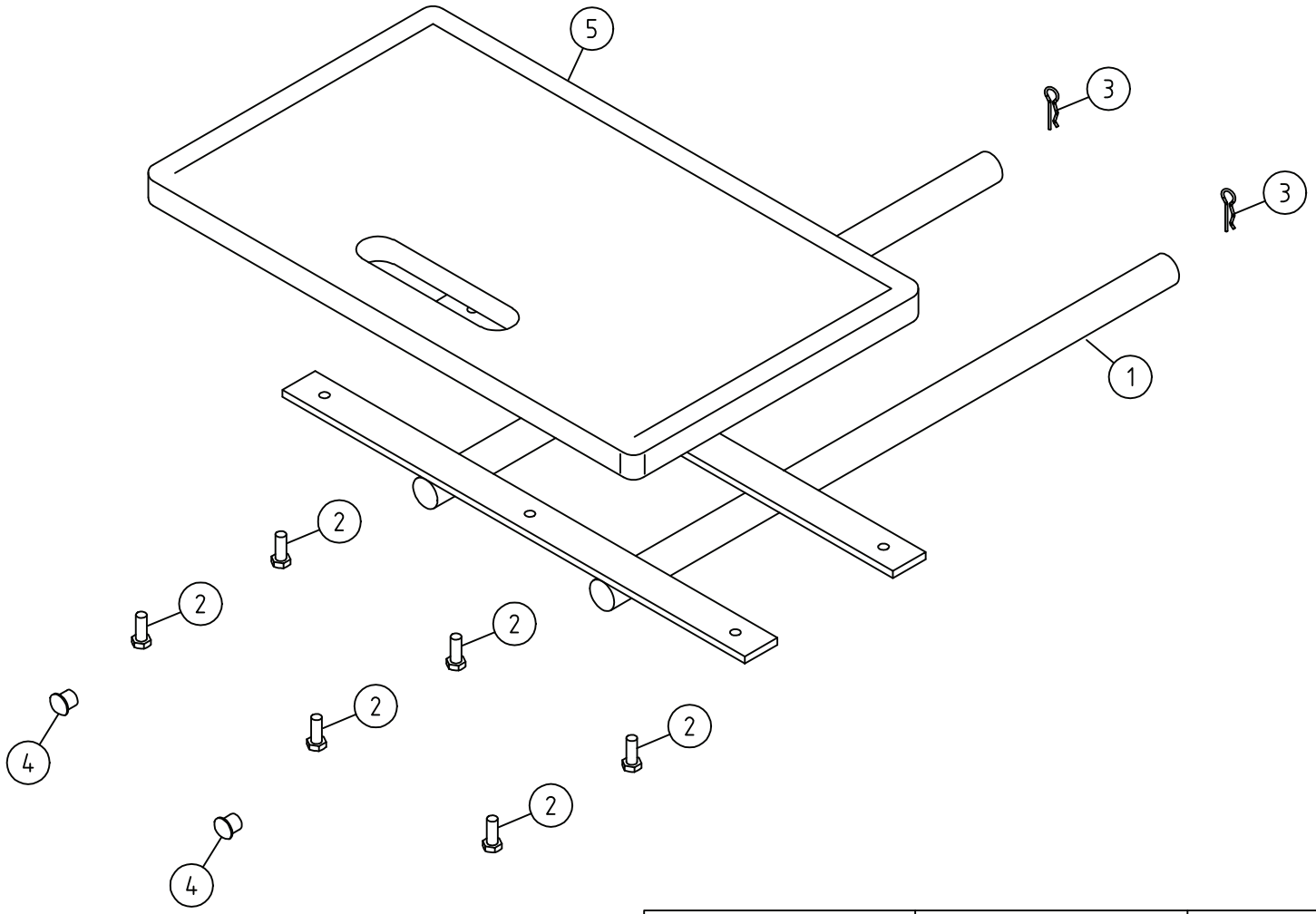
PARTS LIST

A7302 SHELF ASSEMBLY

2M3423Z – Issue 04

Reference Number	Description	Quantity	Part Number	Issue Status
1	Shelf Bar	1	3A3697Z	0
2	M5x12 Pan Head Set Screw	6	5K1135T	0
3	R Clip	2	5M0800R	0
4	3/4" x 16G Grey Insert	2	5N9251M	0
5	Gynae Shelf	1	5U1600Z	0

Issue	1	2	3	4
Date	9/99	12/99	3/00	6/00
E.C.N.	908	911	927	936



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TITLE:
A7302 Shelf Assembly

ASSEMBLY: 2M3423Z

ISSUE	1	2	3	
DATE	9/99	3/00	6/00	
ECN No.	908	927	936	

Huntleigh
AKRON

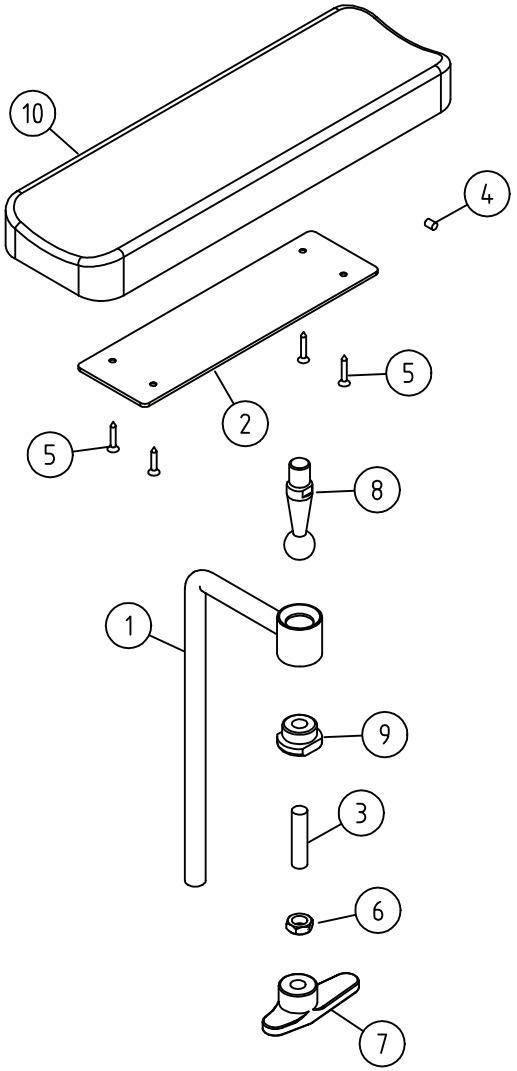
PARTS LIST

A7301 SINGLE ADJUSTABLE ARM SUPPORT

2M3424Z – Issue 04

Reference Number	Description	Quantity	Part Number	Issue Status
1	Leg Support Assembly	1	3A3688Z	0
2	Arm Support Pivot Plate	1	3A3696Z	0
3	M12x60 Steel Stud	1	3A9415Z	0
4	M6x6 Grub Screw	1	5J7653Z	0
5	No 10x1" CSK Set Screw	4	5K0411Z	0
6	M12 Half Nut	1	5L3519C	0
7	Tee Handle 1347 Black	1	5N1630Q	0
8	Ball Joint	1	5T0051Z	0
9	Joint Nut	1	5T0053Z	0
10	Arm Rest Moulding	1	5T0066Z	0

Issue	1	2	3	4
Date	9/99	03/00	06/00	1/01
E.C.N.	908	927	936	964



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DRAWN	G.Mullenger
DATE	15/01/2001
AutoCAD No.	2M3424Z
CHECKED	
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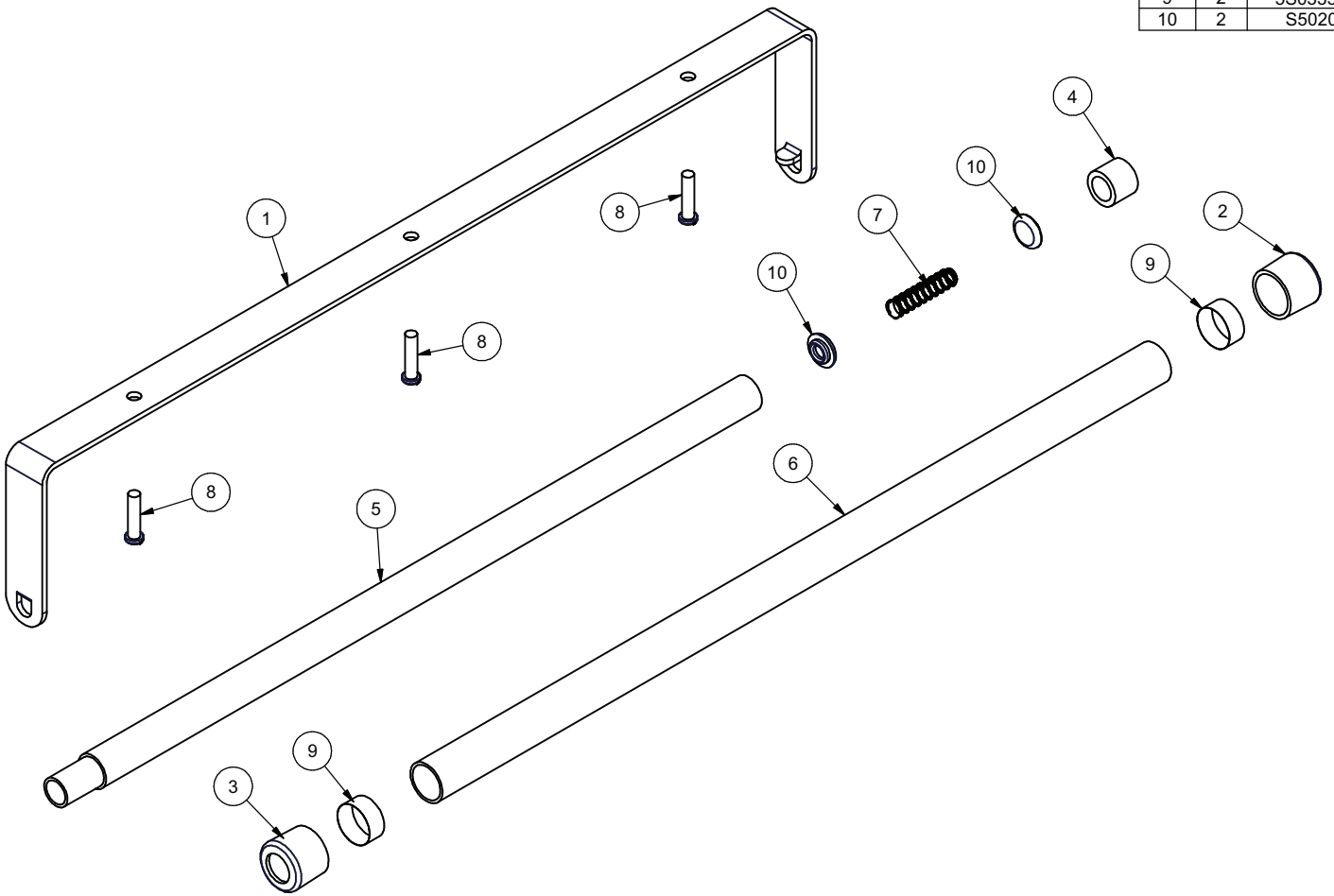
TITLE:
A7301 Single Adjustable Arm Support

ASSEMBLY: *2M3424Z*

ISSUE	1	2	3	4
DATE	8/99	3/00	6/00	1/01
ECN No.	908	927	936	964

ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	1	3A3630Z	1	Paper Roll Holder Frame
2	1	3F3632Z	0	7/8 End Cap with 12.7mm Hole
3	1	3F3633Z	0	7/8 End Cap with 15.875mm Hole
4	1	3G3620Z	0	15.5mm UVPC Spacer
5	1	3G3631Z	0	Sprung Paper Roll Tube
6	1	3G3634Z	0	Sprung Paper Roll Holder Sleeve
7	1	5G4400Z	0	40x8.5x0.8 Spring
8	3	5K1238U	0	M6x25 Pan Head Set Screw
9	2	5S0333Z	0	Low Shrink Temperature
10	2	S5020	0	7/16x16-18 Rubber Grommet



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DRAWN	GMullenger
CAD NO	A7292
DATE	07/11/2002
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REVISION STATUS

ISSUE	1	2	3	
DATE	11/96	10/97	11/02	
DCN	-	848	1037	

TITLE ***Paper Roll Holder***

ASSEMBLY ***A7292***

ISSUE **3**

Huntleigh
AKRON

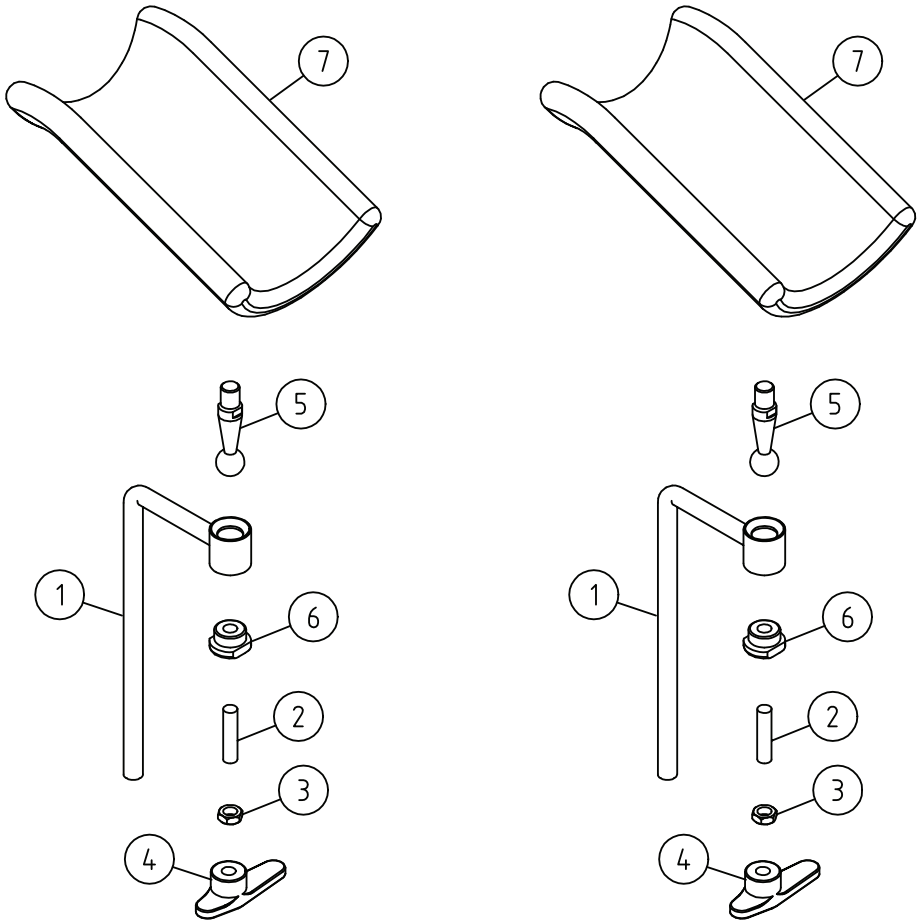
PARTS LIST

LEG SUPPORT

A7309 – Issue 02

Reference Number	Description	Quantity	Part Number	Issue Status
1	Leg Support Assembly	2	3A3688Z	0
2	M12x60 Steel Stud	2	3A9415Z	0
3	M12 Half Nut	2	5L3519C	0
4	Tee Handle 1347 Black	2	5N1630Q	0
5	Ball Joint	2	5T0051Z	0
6	Joint Nut	2	5T0053Z	0
7	Leg Rest Moulding	2	5T0067Z	0

Issue	1	2	
Date	03/00	03/01	
E.C.N.	927	970	



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DRAWN	Gary Mullenger
DATE	29/03/01
AutoCAD No.	A7309
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APPROVED	

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TITLE: *Leg Support*

ASSEMBLY: A7309

ISSUE	1	2		
DATE	3/00	3/01		
ECN No.	927	970		

Huntleigh
AKRON

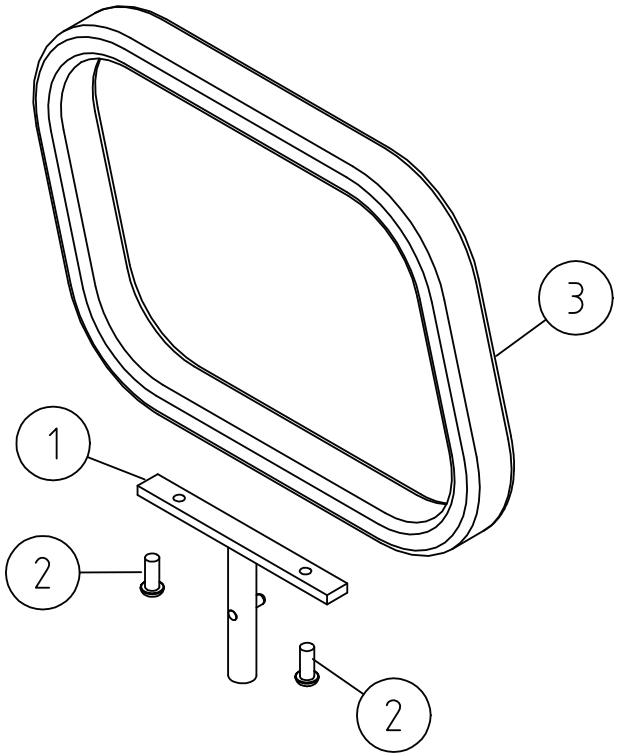
PARTS LIST

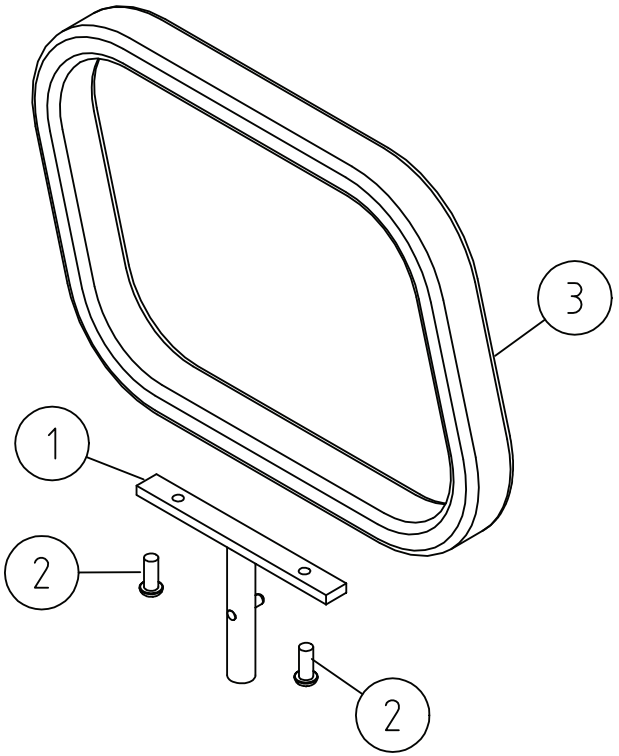
ARM LOOPS

A7310 – Issue 02

Reference Number	Description	Quantity	Part Number	Issue Status
1	Arm Rest Support Bracket	2	3A3690Z	0
2	M6x20 Cap Head Screw	4	5J7658R	0
3	Arm Rest Loop	2	5T0062Z	0

Issue	1	2	
Date	03/00	03/01	
E.C.N.	927	970	





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DRAWN	Gary Mullenger
DATE	29/03/01
AutoCAD No.	A7310
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TITLE: *Arm Loops*

ASSEMBLY: *A7310*

ISSUE	1	2		
DATE	3/00	3/01		
ECN No.	927	970		

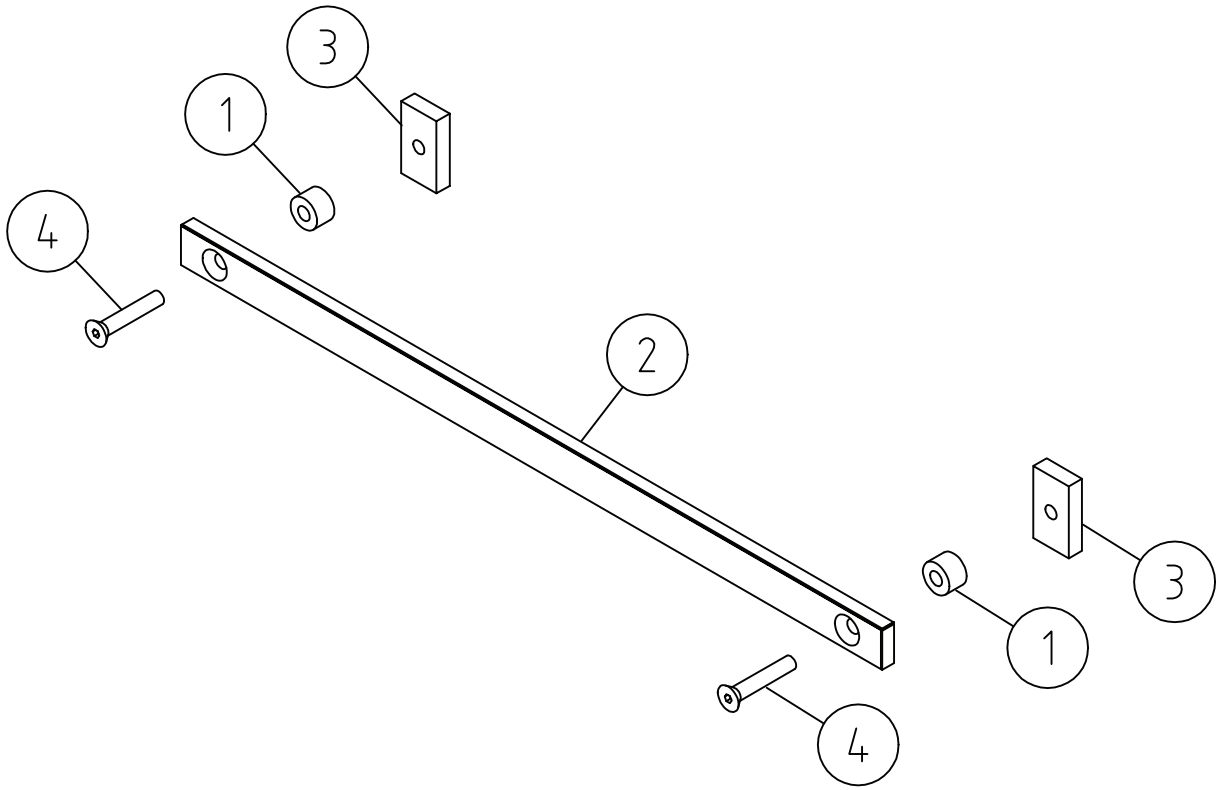
PARTS LIST

SINGLE DIN RAIL ASSEMBLY

A7311 – Issue 01

Reference Number	Description	Quantity	Part Number	Issue Status
1	Din Rail Spacer	2	3A3692Z	0
2	Din Rail	1	3F3691Z	0
3	Din Rail Plate	2	3F3693Z	0
4	M8x40 CSK Allen Screw	2	5J7862U	0

Issue	1		
Date	03/00		
E.C.N.	927		



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DRAWN	Gary Mullenger
DATE	30/3/00
AutoCAD No.	A7311
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TITLE:
Single Din Rail

ASSEMBLY: *A7311*

ISSUE	1			
DATE	3/00			
ECN No.	927			

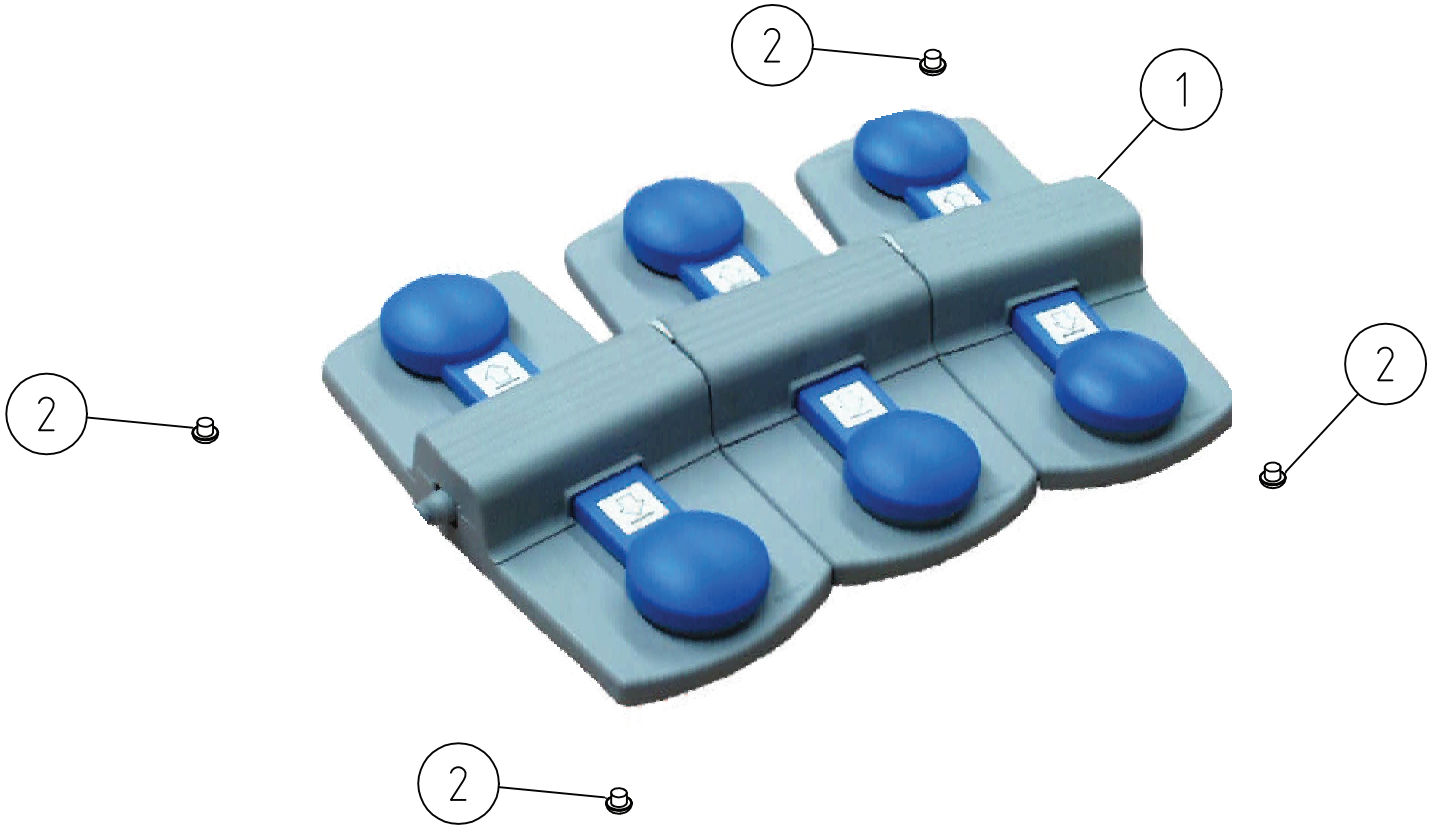
PARTS LIST

Magnetic 3 Channel Footswitch Assembly

A7314 – Issue 01

Reference Number	Description	Quantity	Part Number	Issue Status
1	Magnetic 3 Channel Foot Switch	1	5F9105Z	0
2	Push in Rubber Foot	12	5T4400Z	0

Issue	1		
Date	02/00		
E.C.N.	928		



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DRAWN	Simon Rees
DATE	15/02/01
AutoCAD No.	A7314
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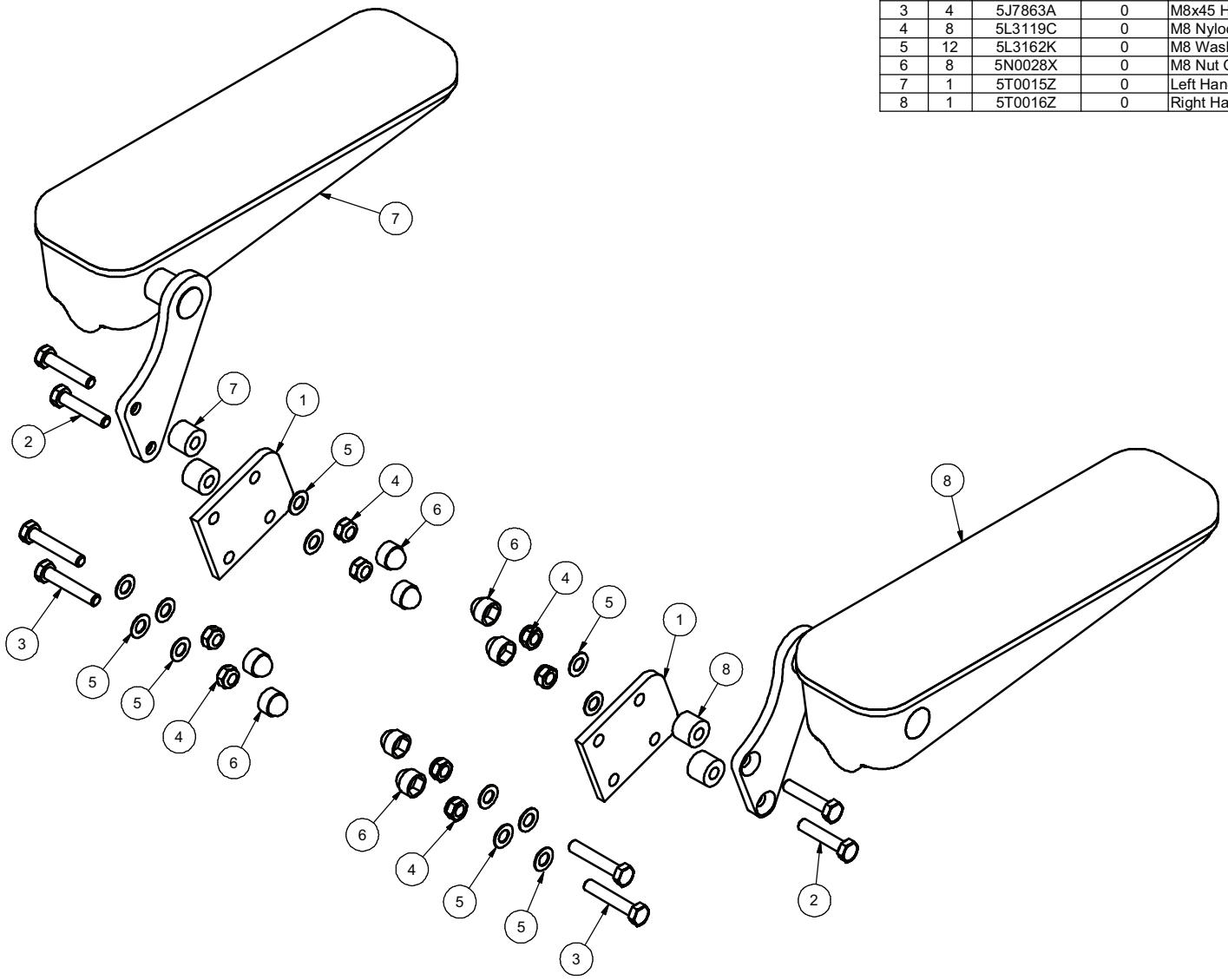
TITLE: *Magnetic 3 Channel Footswitch Assembly*

ASSEMBLY: *A7314*

ISSUE	1			
DATE	02/00			
ECN No.	928			

ITEM	QTY	PART No.	ISSUE No.	DESCRIPTION
1	2	3F2096Z	2	Arm Rest Mounting Plate
2	4	5J7862A	0	M8x40 Hex Ht Bolt
3	4	5J7863A	0	M8x45 Hex Ht Bolt
4	8	5L3119C	0	M8 Nyloc Nut
5	12	5L3162K	0	M8 Washer Flat Form B
6	8	5N0028X	0	M8 Nut Cap
7	1	5T0015Z	0	Left Hand 100mm Arm Rest
8	1	5T0016Z	0	Right Hand 100mm Arm Rest



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CAD NO	A7291
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REVISION STATUS				
ISSUE	1	2		
DATE	09/96	02/02		
DCN	-	998		

TITLE **Fold Down Arm Rest Module**

ASSEMBLY **A7291**

ISSUE **2**